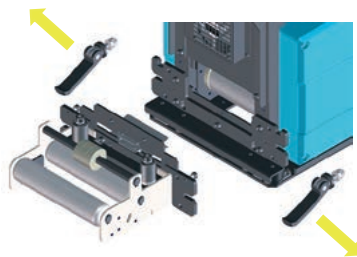
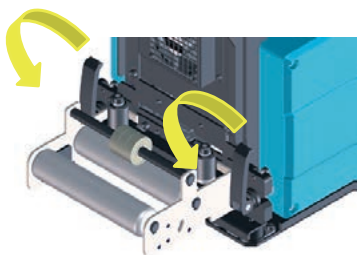


**DIMAC**

# H Series NC Roll Feeding Machine

for high speed stamping presses

MODEL **H07 / H13 / H25**



**H Series with RV**





## Product specifications



### Model H07

Max. Material width	~ 75mm
Max. Material thickness	~ 1.2mm
Max. Feed length	~ 999.99mm
Max. Stamp speed	~ 1000spm
Required power supply	AC200V ±10% 50/60Hz 3-phase AC200V ±10% 50/60Hz
Weight	34kg
Pass line	78mm



### Model H13

Max. Material width	~ 130mm
Max. Material thickness	~ 1.6mm
Max. Feed length	~ 999.99mm
Max. Stamp speed	~ 1000spm
Required power supply	AC200V ±10% 50/60Hz 3-phase AC200V ±10% 50/60Hz
Weight	52kg
Pass line	98mm



### Model H25

Max. Material width	~ 250mm
Max. Material thickness	~ 1.6mm
Max. Feed length	~ 999.99mm
Max. Stamp speed	~ 700spm
Required power supply	AC200V ±10% 50/60Hz 3-phase AC200V ±10% 50/60Hz
Weight	66kg
Pass line	98mm

\*1 Standard Model

\*2 The lower roll is a release roll, the pass line is lowered with the thickness of the material.



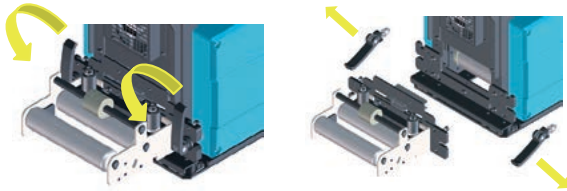
## H Series Options

### H-RV Series NC Roll Feeding Machine

#### H Series with RV

It is an option that removes apron bracket by cam lever. The feed roll can be easily inspected and cleaned.

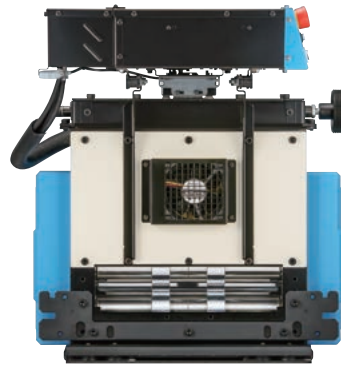
Apron Bracket Detachable method



### NC Separate-Roll Feeding Machine

It is possible for two ring-rolls to clamp the positions that you selected, which is useful to feed a secondary processed products and suitable to escape a release mark.

#### H Series Separate roll with RV



## Controller options

■ DS6

Feed direction change



■ FF6

Feed completion output



■ TC6

Feed conditions measurement



■ MP6

Data bank



■ BS6

Feed-during output



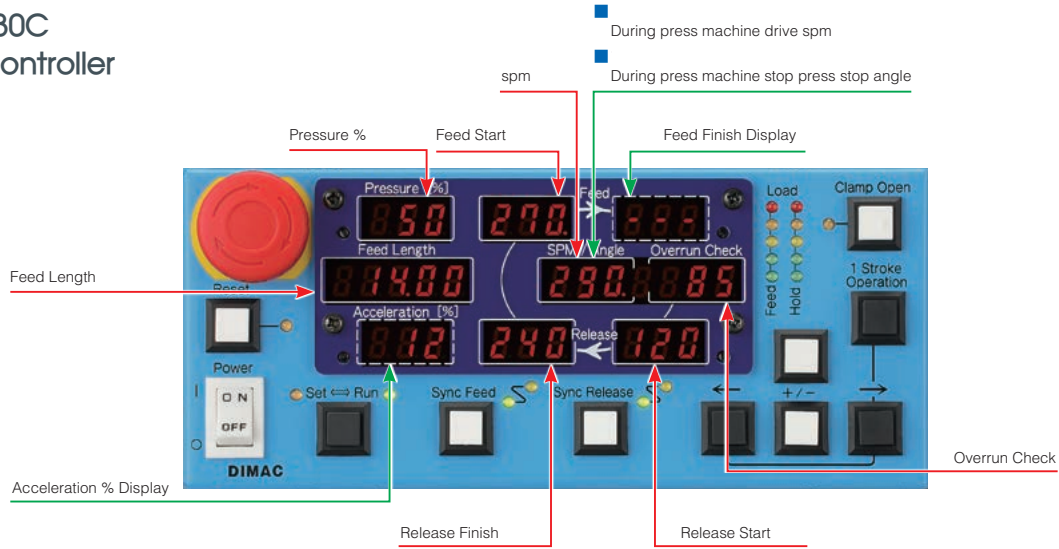
■ RC6A

Remote box



## Control panel display function

### 430C Controller



## Feed Performance Table

H07			H13			H25		
Feed angle Setting value	180°	210°	Feed angle Setting value	180°	210°	Feed angle Setting value	180°	210°
spm	Feed length (mm)		spm	Feed length (mm)		spm	Feed length (mm)	
1000	*5.8	*9.5	1000	*5.1	*8.4	700	11.3	*17.2
950	*6.8	*11.0	950	*6.1	*9.8	650	13.9	20.9
900	*8.1	*13.0	900	*7.2	*11.5	600	17.2	25.6
850	9.7	*15.3	850	8.6	*13.5	550	21.6	31.8
800	11.6	*18.1	800	10.3	*16.0	500	27.5	40.1
750	14.1	*21.6	750	12.4	*19.1	450	35.7	51.6
700	17.1	25.9	700	15.1	23.0	400	47.4	68.1
650	20.9	31.4	650	18.5	27.8	380	53.3	76.6
600	25.9	38.6	600	23.0	34.1	360	60.7	86.4
550	32.5	47.9	550	28.8	42.4	340	69.4	97.3
500	41.4	59.3	500	36.7	53.5	320	79.8	109.6
450	53.3	73.3	450	47.6	68.3	300	91.7	123.6
400	68.3	90.8	400	63.0	86.9	280	105.4	139.5
350	87.6	113.3	350	83.5	110.8	260	121.1	157.9
300	113.3	143.2	300	110.8	142.7	240	139.5	179.3
250	149.2	185.2	250	149.1	187.3	220	161.2	204.7
200	203.2	248.2	200	206.4	254.2	200	187.3	235.1

Depending on the starting angle and acceleration of the press machine, the release operation may not be able to follow up.

### ■ Precautionary Remarks on Installation

- For the product details and installation conditions, refer to the specifications of separate sheet.
- Notations on control panel are in English and signs only.
- When this machine is exported, make sure that the machine is provided with safeguards required in the destination country.  
Example: The electric power supply to this machine is 3-phase 200V±10%·50/60Hz only. Not available option which suited the local power supply.
- It's necessary that the exclusive use rotation sensor is installed.
- Specifications in this catalog are subject to change for machine improvements without prior notice.
- Before using the machine, read the safety instruction in the instruction manual.

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